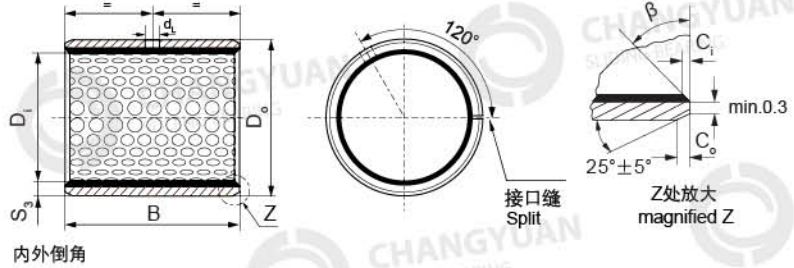


JF 标准公制轴套

JF Normal Metric Bushing



S_3	C_o	C_i	β
0.75	0.5 ± 0.3	0.25 ± 0.2	$35^\circ \pm 5^\circ$
1.00	0.6 ± 0.3	0.30 ± 0.2	$35^\circ \pm 5^\circ$
1.50	0.7 ± 0.3	0.50 ± 0.3	$35^\circ \pm 5^\circ$

S_3	C_o	C_i	β
2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
2.50	1.8 ± 0.6	0.60 ± 0.3	$45^\circ \pm 5^\circ$

型号规格 Designation	D_i	D_o	轴径(h8) D_s	座(H7) D_H	压装后 内孔公差 D_{Ia}	配合间隙 C_D	壁厚 S_3	油孔 d_L	$B \begin{smallmatrix} 0 \\ -0.40 \end{smallmatrix}$						
									10	15	20	25	30	40	50
JF-800	10	12	10 -0.022	12 $+0.018$	$+0.148$ $+0.010$	0.170 0.010	0.995 0.935	4	1010	1015	1020				
JF-800	12	14	12 -0.027	14 $+0.018$					1210	1215	1220				
JF-800	14	16	14 -0.027	16 $+0.018$					1410	1415	1420				
JF-800	15	17	15 -0.027	17 $+0.018$					1510	1515	1520				
JF-800	16	18	16 -0.027	18 $+0.018$					1610	1615	1620				
JF-800	18	20	18 -0.027	20 $+0.021$	$+0.151$ $+0.010$	0.178 0.010			1810	1815	1820	1825			
JF-800	20	23	20 -0.033	23 $+0.021$					2010	2015	2020	2025			
JF-800	22	25	22 -0.033	25 $+0.021$	$+0.161$ $+0.020$	0.194 0.020	1.490 1.430		2210	2215	2220	2225			
JF-800	24	27	24 -0.033	27 $+0.021$					2410	2415	2420	2425	2430		
JF-800	25	28	25 -0.033	28 $+0.021$	$+0.181$ $+0.040$	0.214 0.040		6	2515	2520	2525	2530			
JF-800	26	30	26 -0.033	30 $+0.021$					2615	2620	2625	2630			
JF-800	28	32	28 -0.033	32 $+0.025$					2815	2820	2825	2830	2840		
JF-800	30	34	30 -0.033	34 $+0.025$					3015	3020	3025	3030	3040		
JF-800	32	36	32 -0.039	36 $+0.025$					3215	3220	3225	3230	3240		
JF-800	35	39	35 -0.039	39 $+0.025$	$+0.185$ $+0.040$	0.224 0.040		8	3520	3525	3530	3540	3550		
JF-800	38	42	38 -0.039	42 $+0.025$					3820	3825	3830	3840	3850		
JF-800	40	44	40 -0.039	44 $+0.025$					4020	4025	4030	4040	4050		

注：内孔公差是轴套压入0位座孔时的公差

Note: In addition to the above specifications of size, manufactured according to customer drawings.

JF 标准公制轴套

JF Normal Metric Bushing



型号规格 Designation	D _i	D _o	轴径(h8) D _s	座(H7) D _H	压装后 内孔公差 D _{ia}	配合间隙 C _D	壁厚 S ₃	油孔 d _L	B ⁰ _{-0.40}													
									25	30	40	50	60	80	90	100						
JF-800	45	50	45 -0.039	50 ^{+0.025}	+0.225 +0.080	0.264 0.080		8		4525	4530	4540	4550									
JF-800	50	55	50 -0.039	55 ^{+0.030}						0.269 0.080			5030	5040	5050	5060						
JF-800	55	60	55 -0.046	60 ^{+0.030}									5530	5540	5550	5560						
JF-800	60	65	60 -0.046	65 ^{+0.030}					+0.230 +0.080	0.276 0.080			6030	6040	6050	6060						
JF-800	65	70	65 -0.046	70 ^{+0.030}											6530	6540	6550	6560				
JF-800	70	75	70 -0.046	75 ^{+0.030}											7030	7040	7050	7060	7080			
JF-800	75	80	75 -0.046	80 ^{+0.030}							7530	7540	7550	7560								
JF-800	80	85	80 -0.046	85 ^{+0.035}	+0.235 +0.080	0.281 0.080						8040	8050	8060	8080							
JF-800	85	90	85 -0.054	90 ^{+0.035}									8530		8550	8560	8580		85100			
JF-800	90	95	90 -0.054	95 ^{+0.035}									9050	9060	9080		90100					
JF-800	95	100	95 -0.054	100 ^{+0.035}					2.460 2.400					9560	9580	9590	95100					
JF-800	100	105	100 -0.054	105 ^{+0.035}											10060	10080	10090	100100				
JF-800	105	110	105 -0.054	110 ^{+0.035}										10560	10580		105100					
JF-800	110	115	110 -0.054	115 ^{+0.035}				9.5					11060	11080		110100						
JF-800	115	120	115 -0.054	120 ^{+0.035}									11550	11580								
JF-800	120	125	120 -0.054	125 ^{+0.040}									12050	12030		120100						
JF-800	125	130	125 -0.063	130 ^{+0.040}												125100						
JF-800	130	135	130 -0.063	135 ^{+0.040}	+0.240 +0.080	0.303 0.080								13060		130100						
JF-800	135	140	135 -0.063	140 ^{+0.040}											13560	13580						
JF-800	140	145	140 -0.063	145 ^{+0.040}												14060	14080	140100				
JF-800	150	155	150 -0.063	155 ^{+0.040}												15060	15080	150100				